



QFM Profiling w/o Floor Stand or Racking

Please provide a complete ship to address, point of contact and cell phone number. Please advise if we need to make an appointment for the test unit delivery.

QFM Test Requirements:

- 480V 20amp outlet (within 60' of the testing area)
- Space cleared and taped off in freezer for the test 41"W x 50"D x 80"H
- Forklift and operator to load and unload the test unit

Tools Needed for Setup:

1. 9/16" Allen wrench - This will be used to tighten Vertical Seal Set Screws
2. Drill with driver
3. (2) Self tapping screws
4. Level

Steps to Raise QFM Unit (Requires 2 People):

1. Determine height in which you want to raise your unit
 - a. Rule of thumb: Overall unit height should be 20" taller than the pallet you are profiling due to 20" adjustable swing seal
2. Each person should stand on the side of unit and raise by lifting BAC housings at the same time
3. Person 1 then tightens the Vertical Seal Set Screw using the 9/16" Allen Wrench.
4. Person 2 receives Allen Wrench and tightens their side
5. Make sure the swing seal moves freely.
 - a. A good check for this is to place the level on top of the unit. If it is perfectly level the swing seal should move freely
6. Use drill and self tapping screws to screw self tapping screws into position
 - a. Location for screws should be on the backside of the seal and three rivets down in the middle of the vertical seal.

Pictures of Steps

1. Raising Unit



a.

2. Tighten 1st Set Screws



a.

3. Tighten 2nd Set Screws



a.

4. Check Freely moving swing seal



a.

5. Location of Self Tapping Screw

a.

